



GENERAL INFORMATION

U.S. Chemical & Plastics' 7400™ Euro Clearcoat 4.4 VOC provides cost-conscious refinishers with a fast drying, high quality, Euro technology clearcoat finish. 7400 Clearcoat sprays easily to a high gloss in two coats. Three activators are available for use in varied temperature conditions.



1. COMPONENTS

- 7400 Euro Clearcoat 4.4 VOC
- 7405 Euro Clearcoat Fast Activator
- 7415 Euro Clearcoat Medium Activator
- 7425 Euro Clearcoat Slow Activator



2. MIX RATIO

- 2 Parts USC 7400 Euro Clearcoat 4.4 VOC
 - 1 Part USC 7405 Fast, 7415 Medium or 7425 Slow Activator
- *Combine components by volume. Mix thoroughly and strain before using.



3. POT LIFE

- 2 Hours (@ 72°F / 22°C)



4. SURFACE PREPARATION

- Make repairs as needed. Mask vehicle to protect from overspray. Apply basecoat color to repair area and allow to dry according to paint manufacturer's recommendations.



5. APPLICATION

- 2 full coats



6. FLASH / DRY TIMES (@ 72°F / 22°C)

Flash between coats	5-10 minutes
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Dry Time to Buff

After last coat	16-24 hours
Bake	40 minutes @ 140° F / 60° C

*NOTE: Excessive film build and cool temperatures will extend dry times.



7. SPRAY GUN SET UP

Reduced Pressure	1.2mm - 1.5mm
HVLP	1.2mm - 1.4mm

AIR PRESSURES

- Refer to spray gun manufacturer's recommendations for regulatory compliance



8. TECHNICAL INFORMATION

VOC	4.4 lbs./gallon
Weight Solids	38.0%
Theoretical Coverage	600 sq. ft. @ 1.0 mil
Recommended Dried Film Thickness	2.0 mils

*NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.



9. HEALTH & SAFETY

- Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. USC products are for industrial use by professional, trained painters.

Confirm compliance with national, state, and local air quality rules before use.