



GENERAL INFORMATION

U.S. Chemical & Plastics' 7600™ Euro Clearcoat is designed to help increase productivity for shops in low VOC regulated areas. 7600 Clearcoat is easy to spray with excellent flow and leveling. Three hardeners are available for use in various environmental conditions.



1. COMPONENTS

- 7600 Euro Clearcoat 2.1 VOC
- 7605 Euro Clearcoat Fast Activator
- 7615 Euro Clearcoat Medium Activator
- 7625 Euro Clearcoat Slow Activator



2. MIX RATIO

- 2 Parts USC 7600 Euro Clearcoat 2.1 VOC
 - 1 Part USC 7605 Fast, 7615 Medium or 7625 Slow Activator
- *Combine components by volume. Mix thoroughly and strain before using.



3. POT LIFE

- 2 Hours (@ 72°F / 22°C)



4. SURFACE PREPARATION

- Make repairs as needed. Mask vehicle to protect from overspray. Apply basecoat color to repair area and allow to dry according to paint manufacturer's recommendations.



5. APPLICATION

- 2 full wet coats



6. FLASH / DRY TIMES (@ 72°F / 22°C)

Flash between coats	5-10 minutes
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Dry Time to Buff

After last coat	18-24 hours
Bake	40 minutes @ 140° F / 60° C

*NOTE: Excessive film build and cool temperatures will extend dry times.



7. SPRAY GUN SET UP

Reduced Pressure	1.2mm - 1.4mm
HVLP	1.2mm - 1.5mm

AIR PRESSURES

- Refer to spray gun manufacturer's recommendations for regulatory compliance



8. TECHNICAL INFORMATION

VOC	2.1 lbs./gallon
Weight Solids	38.0%
Theoretical Coverage	535 sq. ft. @ 1.0 mil
Recommended Dried Film Thickness	2.0 mils

*NOTE: US Regulations allow for the use of exempt compounds for VOC calculations.



9. HEALTH & SAFETY

- Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. USC products are for industrial use by professional, trained painters.

Confirm compliance with national, state, and local air quality rules before use.